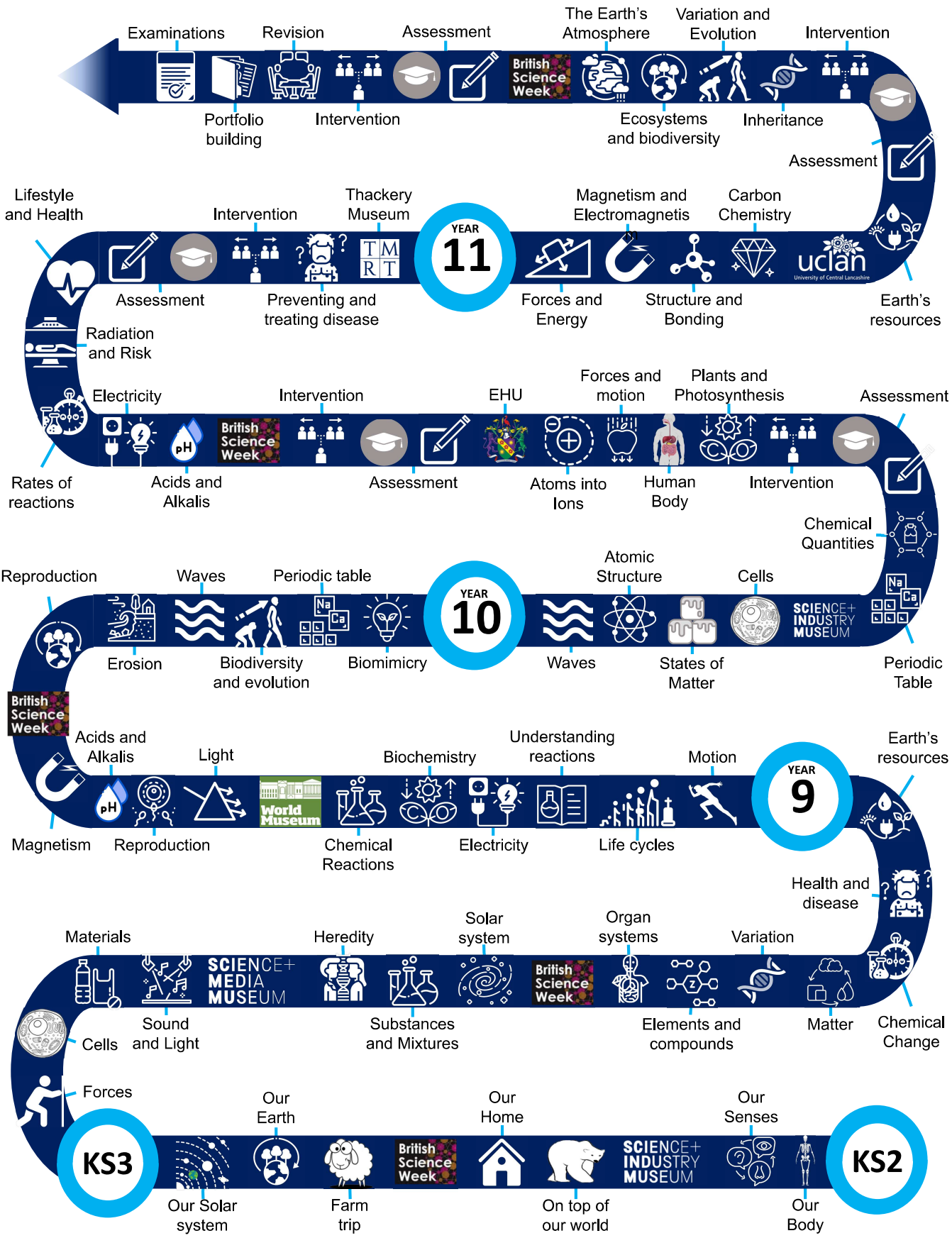The Heights Science Curriculum Journey